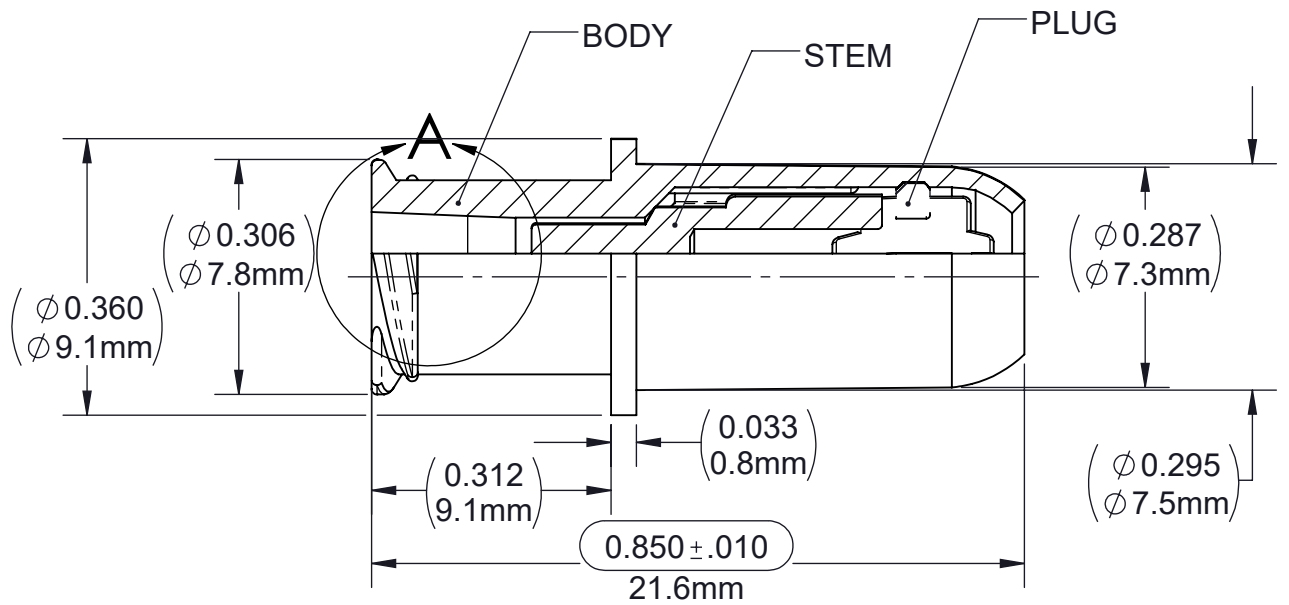
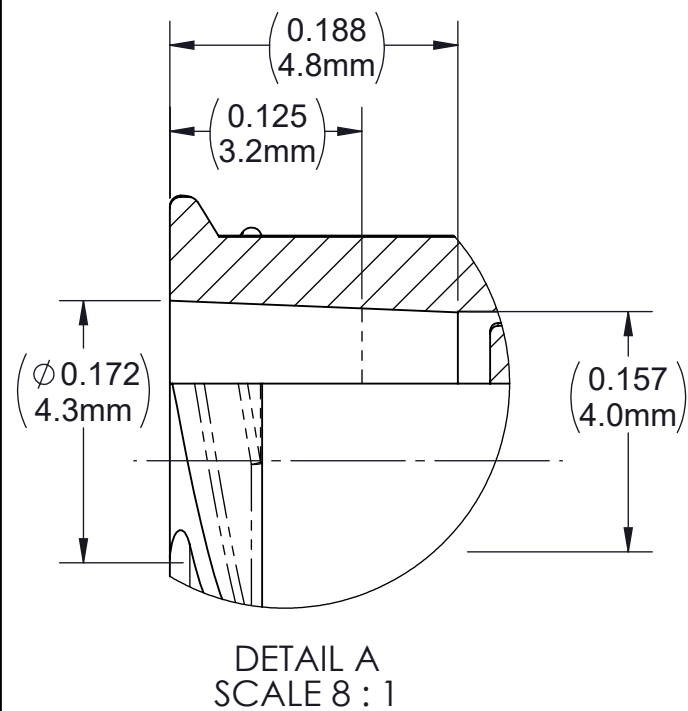


DRAWING NO. C247021001	REV G	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			F	UPDATE ISO NOTE 4. ECO 10762	10/14/20	SR
			G	UPDATED STEM MATERIAL FROM CLS2600HR SILICONE TO LR300360800 SILICONE, ECO 13219	03/18/26	JS

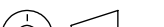


NOTES:

1. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
2. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
3. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL IN METRIC BELOW.
4. LUER COMPATIBLE WITH ISO 594-2, AND ISO 80369-7.

QUALITY CRITERIA:

O.D. FLASH 0.015 MAX. (0.4mm)
GATE VESTIGE 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.		DRAWN BY		DMC	DATE	12/17/09		HR® Halkey-Roberts®	
		APPROVED BY			DATE				
		MATERIAL						TITLE	
		FINISH				LUER LOCK VALVE			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION				SIZE	DRAWING NO.	REV	
						A	C247021001	G	
						SCALE	DO NOT SCALE DRAWING		SHEET
						1:1			1 OF 2

BILL OF MATERIAL:

BODY:
H0500HN POLYPROPYLENE CLEAR

STEM:
LR300360800 SILICONE
WITH K71008 COLORANT BLACK

PLUG:
H0500HN POLYPROPYLENE

MOLDED PARTS:

GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL

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DRAWN BY

DMC

DATE 12/17/09

APPROVED BY

DATE

MATERIAL

FINISH

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

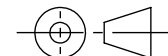
TOLERANCES:

ANGULAR: $\pm 1^\circ$

TWO PLACE DECIMAL $\pm .01$

THREE PLACE DECIMAL $\pm .005$

THIRD ANGLE PROJECTION



HR® Halkey-Roberts®

TITLE

LUER LOCK VALVE

SIZE

A

DRAWING NO.

C247021001

REV

G

SCALE

1:1

DO NOT SCALE DRAWING

SHEET

2 OF 2